

shp July 21

# Work Order ID 58879

May 19, 2010 10:10:21 AM



Page 1

Item ID: D412-697-023

Accept



Setup Start



Revision ID:

Stop



Item Name: Relay / Indicator

Start Date: 5/19/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/21/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: W

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D412-697	B
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100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD412-697-023

CHG001

per skin

8/20/2010

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

Perp/4 C

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/20/2010

70

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Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging	Packaging	0.00							
Packaging	Memo Identify and pack for shipping as per PPPD412-697-023 Location: _____ PPP Rev: <u>A</u>	0.00							
140  QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

PPP

58879

10-2-12

10/07/01

10-07-01

# Picklist Print

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Page 1

Work Order ID: 58879

Parent Item: D412-697-023

Parent Item Name: Relay / Indicator

Comments: IPP Rev:A as per IIN revB DD 10.05.18 verf:EC

Start Date: 5/19/10

Required Date: 7/21/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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D3098-041 Relay Assembly		Manufactured	No			110	Each	0.0000	1			
D3099-041 Bracket		Manufactured	No			110	Each	8.0000	1			

Location	Loc Qty	Loc Code
MEZZ	8	

D3100-5 Cable Assembly, Relay Kit		Manufactured	No			110	Each	0.0000	1			
MS24693-S28 Screw		Purchased	No			110	Each	174.0000	4			

Location	Loc Qty	Loc Code
ST288	174	
11334	100	
4824	25	
8170	49	

17479-1551 Indicator		Purchased	No			110	Each	0.0000	1			
1N4007 Diode		Purchased	No			110	Each	5.0000	2			

Location	Loc Qty	Loc Code
ST391	5	
112515	5	

## 7. PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -023	Qty -041	Qty -042	Part Number	Description
X						D412-697-011	BAGGAGE COMPARTMENT, LH
	X					D412-697-012	BAGGAGE COMPARTMENT, RH
		X				D412-697-021	BAGGAGE COMPARTMENT, LH+RH
1	1	1	X			D412-697-023	RELAY / INDICATOR KIT
1		1		X		D412-697-041	FLOOR ASSEMBLY, LH
	1	1			X	D412-697-042	FLOOR ASSEMBLY, RH
				6	6	D2263-1	Clamp
				1		D3089-1	Floor
					1	D3089-2	Floor
				6	6	D3092-1	Doubler
				6	6	D3092-3	Doubler
				6	6	D3094-1	Ring
1	1	2				D2854-1-205	Velcro Strip
1	1	2				D2854-3-205	Velcro Strip
	1	1				D3069-1	Angle
	1	1				D3069-3	Angle
	1	1				D3069-5	Angle
1		1				D3093-1	Wall Cover
1		1				D3093-3	Wall Cover
1		1				D3093-5	Wall Cover
1		1				D3093-7	Wall Cover
3	3	6				D3095-1	Support Angle
1	1	2				D3096-1	Placard
	1	1				D3097-1	Wall Cover
	1	1				D3097-3	Wall Cover
	1	1				D3097-5	Wall Cover
			1			D3098-041	Relay Assembly
			1			D3099-041	Bracket
1		1				D3100-1	Cable Assembly, LH Stand Alone
	1	1				D3100-3	Cable Assembly, RH Stand Alone
			1			D3100-5	Cable Assembly, Relay Kit
1		1				D3103-1	Decal
	1	1				D3103-3	Decal
1		1				D3164-041	Kick Plate
	1	1				D3164-042	Kick Plate
1	1	2				2600-3	1/4 Turn Fasteners
1	1	2				2600-LW	Washer
4	4	8				80-005-2-8	Insert (or SL2052-3-4)
30	32	62				AN960JD10L	Washer
12	12	24				MS20426AD4-5	Rivet
5	5	10				MS20470AD3-4	Rivet
	48	48				MS20600AD4W3	Rivet
15	16	31		12	12	MS21042L3	Nut
			4			MS24693-S28	Screw
15	16	31		12	12	MS27039-1-08	Screw
1	1	2				MS35489-35	Grommet
			1			17479-1551	Indicator
1	1	2				473597-2	Smoke Detector
1	1	2				D38999/26WB98SN	Connector
			2			1N4007	Diode
1	1	2				M85049/38-11W	Backshell

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Revision: B

Date: 02.05.31